



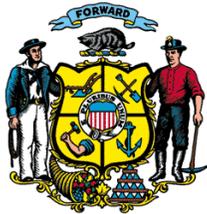
Wisconsin

Biofuels and Alternative Fuels Use Report

2009 Annual Report

Wisconsin Office of Energy Independence
Achieving 25 x 25

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Introduction

In April 2007, Governor Jim Doyle created the Office of Energy Independence (OEI) to facilitate the State's broad, ambitious goal to become the nation's leader in the drive toward energy independence. The Governor also announced a comprehensive effort to achieve those goals, including grant funding, incentives for research, support for ethanol and other biofuels.

The OEI works to advance Wisconsin's vision for energy independence by:

- Generating 25% of electricity and transportation fuels from renewable resources by 2025,
- Capturing 10% of the emerging bio-industry and renewable energy market by 2030, and
- Becoming a national leader in research to make alternative energy affordable and to create new good paying jobs for Wisconsin.

Part of meeting that vision is increasing the production and utilization of renewable fuel. The *Biofuels and Alternative Fuels Use Report* provides an annual update on the status of the biofuels industry and how the State of Wisconsin is positioned as a leader in reaching its 25x25 goals.

The OEI is required, by Wisconsin Statute 16.045(5) (Attachment I), to submit a report to the Legislature on biofuels and alternative transportation fuel use in Wisconsin. Specifically, it details the number of alternative fueled vehicles owned by state government by fuel type, including ethanol (E85) flexible fuel (FFV), compressed natural gas (CNG), propane (LPG), electric hybrid (HEV) and other vehicles used by state agencies. The report also provides an update on biofuels production in the state.

Biofuels Production

Wisconsin Biodiesel Production

Biodiesel is an alternative to petroleum diesel that is made from vegetable oils and animal fats through a process called transesterification. Biodiesel can be used as a pure fuel (B100) or blended with petroleum and can be used in any diesel engine with little or no engine modifications. The State of Wisconsin continues to promote the production and use of biodiesel as an alternative transportation fuel. Wisconsin is positioning itself to be a leader in biodiesel technology innovation, production and consumption.

In 2004, Wisconsin's first biodiesel refining facility began production at 2 million gallons per year. There are currently six operating, one idle, and five proposed biodiesel facilities with a total production capacity of over 48 million gallons annually (Attachment II). There are also 25 known smaller scale production facilities producing less than 1 million gallons annually. By end of 2009, annual production capacity will reach nearly 50 million gallons per year and by the end of 2010 Wisconsin has the potential to produce 172 million gallons annually.

Although there has historically been positive, continuous growth in production capacity in the state, the actual amount of fuel produced per year is considerably less than its capacity. OEI determined that Wisconsin's actual biodiesel production in 2008 remained level at an estimated 7.46 million gallons as compared to 7.40 million gallons in 2007.

Wisconsin Ethanol Production

According to the Renewable Fuels Association, Wisconsin ranks 9th in the country for ethanol production capacity at 527 million gallons annual capacity. There are currently nine operating ethanol production facilities in Wisconsin, and two proposed (Attachment III). Ethanol production in Wisconsin increased from 283.8 million gallons in 2007 to 447.3 million gallons in 2008, a 56% increase. Of the

447.3 million gallons that were produced in the state, 159.6 million gallons, or 36 %, stayed in the state and were blended as E10 (10 % ethanol and 90 % conventional gasoline) and E85 (85% ethanol and 15% gasoline).

State of Wisconsin Fleet Vehicles & Fuel Consumption

State Fleet Governance

The passage of Wis. Stat. 16.045(5), enacted in April 1994, requires state agencies, to the extent feasible, to purchase and use E10 or alternative fuels in the state fleet. Additionally, in 2006 Governor Doyle issued Executive Order #141 which relates to increased utilization of renewable fuels in vehicles owned and operated by the State of Wisconsin. The Executive Order in effect also requires all state agencies to reduce the use of petroleum-based gasoline in the state's vehicle fleet (Attachment IV). The Executive Order demands a 20% reduction of unleaded use by 2010 and by 50 % by 2015, and the reduction of diesel fuel by 10% by 2010 and 25% by 2015. To do this, vehicles will be fueled with ethanol blend gasoline (E10- a blend of 10% ethanol and 90% gasoline, or E85- a blend of 85% ethanol and 15% gasoline) or biodiesel, as much as possible.

State Fleet Vehicles

The chart below shows the vehicle composition for the State of Wisconsin fleet.

State of Wisconsin Alternative Fuel Vehicle (AFV) Fleet Summary

Fuel Type	2008 ¹	2009 ²	Current % of Fleet
Unleaded	4,147	3,825	58.5%
Diesel	742	733	11.2%
E85 Flexible Fuel Vehicle (FFV)	1,790	1,922	29.4%
Compressed Natural Gas (CNG Bifuel & Dedicated)	63	32	0.5%
Hybrid Electric Vehicle (HEV)	19	21	0.3%
Propane (LPG Bifuel & Dedicated)	8	7	0.1%
TOTAL AFVS ONLY	1,880	1,982	30%
CUMULATIVE TOTAL	6,768	6,540	100%

A breakdown of the alternative fuel fleet vehicles according to state agency is shown in Attachment V. This model year, state government anticipates acquiring 1,200 E85 FFV passenger vehicles. In 2008, the law enforcement bid required the purchase of FFVs. This will result in the eventual replacement of more than 600 vehicles with FFVs that travel a cumulative total of more than 14 million miles each year. Wisconsin municipalities may also purchase vehicles through the state bid, so municipalities will have an opportunity to purchase an FFV for law enforcement as well. The number of municipal purchases is expected to exceed those purchased by the state.

No CNG or LPG vehicles will be purchased this year. The total number of E85 FFVs currently operated by state government is 1,922. In 2008, the state operated 1,790 E85 FFVs. The State of Wisconsin now operates 54 CNG vehicles, 25 dedicated and 29 bifuel. There are now 7 LPG vehicles, 3 dedicated and 4 bifuel, in the state. Bifuel CNG and LPG vehicles primarily run on gasoline. Currently, the State of Wisconsin has 21 HEVs, of which 16 are operated by UW-Madison.

¹ As of April 15, 2008

² As of April 20, 2009

As of April 2008, the Federal General Service Administration (GSA) operates 2,078 vehicles in Wisconsin; 833 gasoline, 133 diesel, 1063 E85, 1 CNG and 3 HEVs. There are a total of 1,067 alternative fuel vehicles as compared to 978 alternative fuel vehicles in 2007. GSA anticipates purchasing 200 E85 sedans and vans in 2009. At this point, GSA has little interest in CNG or LPG vehicles, and likely will not buy any this year.

Overall State Fleet Fuel Consumption Summary

The chart below shows the overall annual fuel consumption for the State of Wisconsin fleet in 2008 and the % change from 2007.

State of Wisconsin Fleet - Overall Annual Fuel Consumption

Fuel Type	2007 Gallons	2008 Gallons	% change
Unleaded	3,288,751	2,918,990	-11.2%
E10 ³	2,214,511	2,180,693	-1.53%
E85	29,442	56,378	91.48%
Diesel	1,007,468	1,044,794	3.70%
Biodiesel (B20)	60,331	50,003	-17.12%
Biodiesel (B5)	4,970	15,721	216%
CNG ⁴	6,349	5,698	-10.25%
Propane ⁵	3,050	3,281	7.57%

State Fleet Bulk Contract Purchases

Overall, state government has increased its bulk contract purchases of gasoline blended with ethanol from approximately 235,000 gallons in 1994 to 1,422,425 gallons in 2008. In 2008, of the 1,446,375 gallons of gasoline (both regular unleaded and ethanol blended) contracted by the state, 1,422,425 gallons (98%) were for E10 and Reformulated gasoline (RFG). In southeastern Wisconsin, as required by federal law, the state contracted for 135,225 gallons of RFG (9.3%) which contains ethanol as an oxygenate, used to lower the emissions in the federal non-attainment areas.

State government also had bulk contract purchases of biodiesel in 2008. In 2008, 50,000 gallons of biodiesel in a B20 blend (80% diesel and 20% biodiesel) and 15,000 gallons of B5 (95% diesel and 5% biodiesel) were contracted by the state. State bulk contract gasoline and diesel deliveries by fuel type are shown on the following chart.

³ Contains cumulative total of E10 and RFG consumption. RFG is generally a blend of E10 in the non-attainment area.

⁴ Reported in Gasoline Gallon Equivalents (GGE)

⁵ Reported in Gasoline Gallon Equivalents (GGE)

**GASOLINE AND DIESEL DELIVERIES (GALLONS)
CONTRACTED BY THE STATE OF WISCONSIN
2000-2008**

Year	E10	Unleaded	Regular	RFG ⁶	Diesel ⁷	Biodiesel ⁸ (B20)	Biodiesel ⁹ (B5)	Total
2000	1,128,000	182,100	7,900	136,500	-	-	-	1,454,500
2001	1,054,600	210,100	7,900	137,500	-	-	-	1,410,100
2002	1,102,300	269,900	5,100	164,200	-	-	-	1,541,500
2003	1,011,208	270,195	5,800	126,500	-	-	-	1,413,703
2004	951,908	377,865	3,500	145,700	-	-	-	1,482,473
2005	1,261,150	227,600	0	155,700	-	-	-	1,644,450
2006	1,253,972	63,900	0	155,700	-	-	-	1,473,572
2007	1,236,702	74,900	0	154,700	494,400	52,500	0	1,568,202
2008	1,287,200	23,950	0	135,225	482,200	50,000	15,000	1,993,575

State Fleet E85 and Biodiesel Use

In July 2007, the OEI launched the Executive Order #141 Implementation Initiative. The OEI assists the Department of Administration (DOA) and the Department of Agriculture, Trade and Consumer Protection (DATCP) to reach the goals set forth in Executive Order 141. In 2007, ethanol (E100) replaced 4.45% (20% initial goal) of the total gasoline consumed and biodiesel (B100) replaced 1.15% (10% initial goal) of the diesel fuel was blended. In 2008, ethanol (E100) replaced 5.16% of the total gasoline consumed and biodiesel (B100) replaced 0.97% of the diesel fuel was blended. The OEI will continue to work with state agency fleets to ensure the state meets the goals set forth in the executive order, through, outreach, fuel consumption reduction and replacement.

Major E85 and biodiesel users in Wisconsin include State Government, U.S. General Services Administration (GSA) and the US Postal Service. State government, including UW campuses, used 56,378 gallons of E85 during 2008, up 47.78% from the previous year. This consumption was promulgated by the outreach efforts of each fleet manager to ensure their employees (1) know that they are driving an E85 vehicle, by placing sticker in each vehicle and (2) know where to purchase the fuel, by providing a list of E85 stations and resources for employees. Most of the E85 purchases were made at privately owned gasoline stations, with additional purchases made at the E85 refueling location at central fleet services in Madison. State government's E85 purchases at gasoline stations are tracked through the use of state fuel credit cards.

Starting in June 2006, the Environmental Protection Agency mandated that 80% of on-road diesel delivered by refiners and importers was ultra-low sulfur diesel. The University of Wisconsin (UW)-Madison and UW-Milwaukee began using ultra-low sulfur diesel fuel prior to the mandate. Primary users of biodiesel in the state include, UW Platteville, UW Oshkosh, UW Stout and the Department of Natural Resources. In 2008, the state of Wisconsin consumed 50,003 gallons of B20, down 20% from the previous year and 15,721 gallons of B5, up 68.39% from the previous year. State government purchases at public refueling facilities are tracked through the use of state credit cards.

⁶ RFG is reformulated gasoline. Federal law requires its sale in southeastern Wisconsin.

⁷ Diesel bulk contract reports started in 2007

⁸ Biodiesel (B20) bulk contract reports started in 2007

⁹ Biodiesel (B5) bulk contract reports started in 2007

Statewide Vehicles & Fuel Consumption

Since 2005, the DOT has provided OEI with a breakdown of the vehicles registered in Wisconsin by fuel type. This information is useful in providing a detailed look at the composition of vehicles registered in Wisconsin, analyzing trends in alternative fueled vehicle purchases, and determining the Wisconsin market for alternative transportation fuel. Below is a breakdown of all the vehicles registered to operate on Wisconsin roadways.

On-Road Autos, Cycles and Trucks Registered in Wisconsin by Fuel Type¹⁰

Fuel Type	2007	2008
Unleaded	5,535,918	5,996,101
Diesel	292,348	304,804
Ethanol (E85) Flexible Fuel	141,236	169,801
Hybrid Electric	10,208	13,305
Propane (LPG)	269	236
Compressed Natural Gas (CNG)	152	165
Electric	13	27
Methanol	0	1
TOTAL	5,980,144	6,484,440

Alternative Fuels Availability

Wisconsin has 127 E85 refueling facilities serving the public, compared to 89 last year. One E85 refueling facility is owned by the State and may only be used by state fleet FFV operators or the GSA. An additional 4 retail stations are scheduled to come online over the next six months. These E85 facilities are primarily gasoline stations.

Biodiesel is available in varying blends, from B5-B100 at 8 retail stations throughout the state, as compared to 25 stations last year. The number of stations has decreased due to market drivers including high feedstock cost for production, low local distribution and low demand, due to price volatile. Additionally, compressed natural gas is available at 18 locations and propane for transportation is available at 41 locations throughout the state. All alternative fuels stations are listed Attachment VII.

Statewide Biofuels & Alternative Fuels Consumption

The Wisconsin Department of Revenue (DOR) estimates for liquid propane gas (LPG), equivalent gallons of compressed natural gas, and the Department of Administration estimates of ethanol sold for motor fuel use in Wisconsin are shown in the table below.

WISCONSIN ALTERNATIVE MOTOR FUEL CONSUMPTION						
(1,000 of Gallons)						
Fuel	2004 Gallons	2005 Gallons	2006 Gallons	2007 Gallons	2008 Gallons	Percent Change 07 to 08
LPG	3,649	3,010	3,215	2,331	2,528	7.8%
CNG	257	208	215	206	174	-18.4%
Ethanol	102,539	122,955	130,414	161,235	214,609	24.8%

Sources: LPG & CNG, Department of Revenue; Ethanol, Department of Administration

¹⁰ As of January 1, annually

For the state as a whole, ethanol use has increased from 161 million gallons in 2007 to over 214 million gallons in 2008, an increase of 24%. Ethanol is used in E10, E85, and as an oxygenate in reformulated gasoline (RFG). In 2008, the state increased its E85 consumption by 6.25%, with an overall consumption of over 5.1 million gallons of E85, compared to 4.8 million gallons in 2007. For the state as a whole, the use of compressed natural gas as motor fuels decreased 18.4% and propane increased by 7.8% in 2008.

Since 1995, the sale of RFG in southeastern Wisconsin is required to improve air quality. Since 1995, the sale of RFG in southeastern Wisconsin is required to improve air quality. From 1995 to 1998, ethanol supplied the oxygenate for approximately 71 % progressively up to 99 %. Since 1999, ethanol has supplied 100 % of the oxygenate in RFG sold in Wisconsin.

The OEI estimates that the amount of Wisconsin consumed 448,191 gallons B100 in 2008, as compared to 809,000 gallons in 2007, a decrease of 44.5%. Blends range from B5-B100, but the primary blend distributed in Wisconsin is B5 and used primarily in off-road applications (i.e. agriculture).

2009 Highlights

The OEI continues to foster the growth of the alternative fuels industry in the State of Wisconsin. In 2009, the major efforts that the office will focus on:

- 1) Securing federal dollars for the installation of additional biofuels infrastructure at retail gas locations;
- 2) Securing federal stimulus dollars to support the integration of alternative fuel vehicles in state, municipal and private fleets;
- 3) Launching a small scale biofuels producer registration program to monitor the growth and safety surrounding the production of biodiesel and ethanol in Wisconsin;
- 4) Tracking legislation proposed by the Special Committee on Domestic Biofuels, which include a renewable fuels standard and biofuels incentives.
- 5) Assisting the Department of Agriculture, Trade and Consumer Protection and the Department of Administration to attain the goals set forth in Executive Order 141.

ATTACHMENT I - WISCONSIN STATUTE 16.045

Wis. Stat. 16.045 Gasohol, alternative fuels, and hybrid electric vehicles.

(1) In this section: **(a)** "Agency" means an office, department, independent agency, institution of higher education, association, society or other body in state government created or authorized to be created by the constitution or any law, which is entitled to expend moneys appropriated by law, including the legislature and the courts, but not including an authority created in ch. 231, 232, 233, 234, 235, or 237. **(b)** "Alternative fuel" means any of the following fuels the use of which the department of natural resources finds would improve air quality as compared to the use of gasoline or petroleum-based diesel:

1. Biodiesel fuel
2. Methanol
3. Ethanol
4. Natural gas
5. Propane
6. Hydrogen
7. Coal-derived liquid
8. Electricity
- 8m. Solar energy
9. Fuel derived from biological material
10. Any other fuel except gasohol that the department of natural resources finds to be composed substantially of material other than petroleum, the use of which would yield substantial environmental benefits.

(c) "Biodiesel fuel" means fuel derived from soybean oil with glycerin extracted from the oil, either in pure form or mixed in any combination with petroleum-based diesel fuel.

(d) "Gasohol" means any motor fuel containing at least 10% alcohol the use of which the department of natural resources finds would improve air quality as compared to the use of gasoline or petroleum-based diesel fuel.

(e) "Hybrid-electric vehicle" means a vehicle that has a chemically fueled internal combustion engine which is capable of operating on gasoline, one or more alternative fuels, or diesel fuel, or by means of a gas turbine, and is also equipped with an electric motor and an energy storage device.

(2) The department shall, whenever feasible, require agencies to store no motor fuel except gasohol or alternative fuel in facilities maintained by the agencies for the storage of fuel for and the refueling of state-owned or state-leased vehicles. This subsection does not authorize construction or operation of such facilities.

(3) The department shall, by the most economical means feasible, place a copy of the current list of gasohol and alternative fuel refueling facilities received from the department of agriculture, trade and consumer protection under s. 100.265 in each state-leased motor vehicle that is stored on state property for more than 7 days and in each state-owned motor vehicle. The department shall also make reasonable efforts to inform state officers and employees whose responsibilities make them likely to be using motor vehicles in connection with state business of the existence and contents of the list maintained under s. 100.265 and of any revisions thereto. The department may distribute the list or information relating to the list with salary payments or expense reimbursements to state officers and employees.

(4) The department shall require all state employees to utilize hybrid-electric vehicles or vehicles that operate on gasohol or alternative fuel for all state-owned or state-leased motor vehicles whenever such utilization is feasible. However, the department shall not lease or purchase any hybrid-electric vehicle, or authorize the lease or purchase of any hybrid-electric vehicle, unless the manufacturer certifies to the department that final assembly of the vehicle occurred in the United States.

(5) The department shall encourage distribution of gasohol and alternative fuels and usage of hybrid-electric vehicles or vehicles that operate on gasohol or alternative fuels by officers and employees who use personal motor vehicles on state business and by residents of this state generally. The department shall report to the appropriate standing committees under s. 13.172 (3) concerning distribution of gasohol and alternative fuels and usage of hybrid-electric vehicles and vehicles that operate on gasohol or alternative fuels in this state, no later than April 30 of each year. **History:** 1993 a. 351; 1995 a. 27; 1997 a. 73; 2001 a. 16; 2003 a. 311.

ATTACHMENT II – WISCONSIN BIODIESEL PRODCUTION FACILITIES

	Production Start Date	Production Capacity (MGY)	Address	City	Zip	Phone	Web
OPERATING							
Sanimax Energy	2006	20	605 Bassett St.	De Forest	53532	(519) 824-2381	www.sanimax.com
BEST Biodiesel	2007	10	111 Eagle Dr.	Cashton	54619	(608) 654-6115	www.bestenergies.com
Midwest Biofuel, LLC	2007	5	125 Industrial Dr.	Clinton	53525	(866) 565-0297	www.midwest-biofuel.com
Walsh Bio Fuels, LLC	2007	5	N3092 Hwy 12 & 16	Mauston	53948	(608) 847-6869	
Sun Power Biodiesel, LLC	2008	3	1690 Elm Street	Cumberland	54829	(715) 822-2415 x201	
Bio Blend Fuels, Inc.	2005	2.6	2817 Basswood Dr.	Manitowoc	54220	(920) 686-1997	www.bioblendfuels.com
Pepin Biotech – 25 Small Producers	2008	3	Various Locations	Pepin		(651) 565-2000	http://www.pepinbiotech.com/
IDLE							
Badger Biodiesel, Inc.	2006	3.5	PO Box 247	Clyman	53016	(888) 558-9611 x106	
PROPOSED							
Innovation Fuels	-	100	1626 S. Harbor Dr.	Milwaukee	53051	(414) 486-1513	www.innovationfuels.com
Western Wisconsin Biodiesel	-	10	PO Box 185	Whitehall	54773	(715) 538-4371	
ACP Environmental Fuels	-	4	125 Anderson St.	Shell Lake	54870	(715) 416-2719	
Sun Power Biodiesel, LLC	-	5		Ashland	54806	(715) 822.2415 x 201	
Mid-Wisconsin Biodiesel, LLC	-	1	W19085 Cedar St	Eland	54427	(715) 253-2100	

ATTACHMENT III - Wisconsin Ethanol Facilities Contact List

	Production Start Date	Production Capacity (MGY)	Feedstock	Address	City	Zip	Phone	Web
Operating								
ACE Ethanol, LLC	2002	45	Corn	815 W. Maple St	Stanley	54768	(715)644-2909	www.aceethanol.com
Badger State Ethanol, LLC	2002	55	Corn	820 W. 17th St.	Monroe	53566	(608)329-3900	www.badgerstateethanol.com
Utica Energy, LLC	2003	50	Corn	4995 State Rd. 91	Oshkosh	53904	(920)230-3835	www.uticaenergy.com
United Wisconsin Grain Producers	2005	60	Corn	W1231 Tessmann Drive	Friesland	53935	(920)348-5016	www.uwgp.com
Western Wisconsin Energy, LLC	2006	55	Corn	N10185 370th St.	Boyceville	54725	(715)643-2602	www.wwrecethanol.com
United Ethanol, LLC	2007	60	Corn	1250 Chicago St.	Milton	53563	(608)868-5900	www.unitedethanol.com/
Renew Energy, LLC	2007	110	Corn	N5355 Junction Rd.	Jefferson	53549	(920)674-8500	www.uticaenergy.com
Castle Rock Renewable Fuels, LLC	2008	55	Corn	N 9585 State Road 80	Necedah	54646	(608)565-3596	www.castlerockethanol.com/
Didion Milling, Inc.	2007	55	Corn	501 South Williams Street	Cambria	53923	(920)699-3633	www.didionmilling.com/ethanolMain.aspx
Proposed								
Global Renewable, LLC	-	140	Corn		Sharon	53190	(262)472-8944	www.globalrenewable.com
DuBay Ingredients LLC	-	3	Whey	D3102 Grand Meadow Rd.	Stratford	54484	(715)387-0995	www.dubaybiofuel.com/

ATTACHMENT IV

EXECUTIVE ORDER #141

Relating to Increased Utilization of Renewable Fuels in Vehicles Owned and Operated by the State of Wisconsin

WHEREAS, the United States is now dependent on foreign oil imports, thereby posing a serious threat to the energy security of Wisconsin and our nation; and

WHEREAS, the major oil companies have dramatically increased the price of a tank of gas this year, driving up the cost of operating gasoline fueled vehicles; and

WHEREAS, the increased use of agricultural renewable fuels such as ethanol and biodiesel will reduce our dependence on imported oil, will reduce the vulnerability of the State of Wisconsin and Wisconsin's middle class and working families to the pricing vagaries of the major oil companies, and will create high paying and family supporting jobs in Wisconsin; and

WHEREAS, there are available in ever increasing volumes cleaner-burning, sustainable alternatives to conventional fuels that can be produced domestically; and

WHEREAS, the burning of conventional transportation fuels such as gasoline and diesel by motor vehicles contributes to air pollution, health problems and increased carbon emissions that have been linked to global climate change; and

WHEREAS, there are numerous other important economic development benefits resulting from the use of renewable fuels, including but not limited to strengthening our agricultural and forestry sectors, improving net farm income, improving our rural economies, and creating new renewable fuels industry related jobs; and

WHEREAS, there are currently at least 25 public, government and private renewable fuel refueling facilities in Wisconsin; and

WHEREAS, transportation fuel costs represent a substantial operating expense for state government and Wisconsin taxpayers; and

WHEREAS, Wisconsin state government should "lead by example" in using renewable fuels to the maximum extent feasible so as to encourage individuals, businesses and other levels of government to do the same;

NOW, THEREFORE, I, JIM DOYLE, Governor of the State of Wisconsin, by virtue of the authority vested in me by the Constitution and Laws of the State of Wisconsin do hereby:

1. Direct the Department of Administration to require, through its fleet management policy, that all state agencies reduce the use of petroleum-based gasoline in state-owned vehicles by twenty % (20%) by 2010 and by fifty % (50%) by 2015, and reduce the use of petroleum-based diesel fuel by those vehicles ten % (10%) by 2010 and twenty five % (25%) by 2015; and
2. Direct the Department of Administration to develop an awareness plan designed to facilitate usage of renewable fuels in the State's flex fuel vehicle fleet. This program shall ensure:
 1. All flex fuel vehicles in the State's fleet shall be identifiable; and
 2. All state employees driving flex fuel vehicles shall be made aware of the renewable fuel refueling stations in the location of their destination; and
 3. All state employees shall strive to use renewable fuels when operating flex fuel and diesel powered vehicles in the fleet, whenever practical and cost effective; and
3. Direct the Secretaries of the Department of Administration and the Department of Agricultural, Trade and Consumer Protection to actively pursue the establishment of additional renewable fuel refueling facilities at public retail outlets.

IN TESTIMONY WHEREOF, I have hereunto set my hand and caused the Great Seal of the State of Wisconsin to be affixed. Done at the Capitol in the City of Madison this first day of March, in the year two thousand six.

JIM DOYLE
Governor
By the Governor:

DOUGLAS LA FOLLETTE
Secretary of State

ATTACHMENT V - Breathe Easy: Lists of Alternative Fuels Stations in Wisconsin

BIODIESEL

Business Name	Address	City	Zip	Phone	Blend	Notes
New Horizons Cenex Convenience Store	401 Elm St.	Boscobel	53085	(608) 375-4801	B5	Business Hours: 4am - 11pm, 24/7 pumps
BP Highway Hop	665 E Ave	Lomira	53048	(920) 269-7621	B5	Business Hours: 5 am - 11pm, 24/7 pumps
Lyndon Station BP	470 Cty Hwy HH, Exit 79/I90-94	Lyndon Station	53944	(608) 666-3771	B5	Open 24/7
PrairieFire BioFuels Cooperative	1894 E. Washington Ave.	Madison	53704	(608) 441-5454	B99.9	Business Hours: Mon, Wed, Fri 3pm-7pm, Sat 10am-4pm. Also by Appt.
Smart Station	1637 4th Ave. W.	Monroe	53566	(608) 329-3900	B5/B20	Unmanned fuel station, 24/7 pumps, Seasonal Blends
Blanchardville Coop Oil Assn.	1401 Hwy 69 S.	New Glarus	53516	(608) 527-2112	B5	24/7 pumps, offered April 1–October 31
Cenex Express Pump 24	401 Marshview Dr.	Sun Prairie	53590	(800) 236-3276	B5	24/7 pumps
I90 Cenex	341 E. Jefferson St.	West Salem	54669	(608) 786-1108	B5	Offered April 1-October 31

E85

Station Name	Address	City	Zip	Phone	Notes
Fuel Service, Inc.	337 E. Park Ave.	Chippewa Falls	54729	(715) 723-1701	Coming Soon!
Mega Express	1433 Commercial Blvd.	Chippewa Falls	54701	(715) 836-8710	Coming Soon!
I-94 Ltd	N5698 850th St.	Elk Mound	54739	(715) 879-5959	Coming Soon!
BP Station	N168w22224 Main St.	Jackson	53037	(262) 677-1110	Coming Soon!
State of Wisconsin Fleet	201 S. Dickinson	Madison	53702	(608) 266-8757	No Public Access
Cenex Pump 24	451 S. Main St.	Adams	53190	(608) 339-3626	Open
Country Pride Coop - Holiday	241 US Hwy 8	Almena	54805	(715) 357-3957	Open
Kwik Trip	455 State Hwy. 64	Antigo	54409	(608) 793-6283	Open
Express Convenience Center	2175 S. Memorial Dr.	Appleton	54915	(920) 380-0492	Open
Kwik Trip	3721 W. College Ave.	Appleton	54915	(920) 993-9089	Open
Renew E85, LLC.	2137 W. Wisconsin Ave.	Appleton	54914	(920) 410-5702	Open
Sanborn Station	411 Sanborn Ave.	Ashland	54806	(715) 682-5528	Open
Co-op Country Partners - C Store	S3553A Hwy 12	Baraboo	53913	(608) 356-8940	Open
Beaver Dam Mobil	1516 N. Spring St.	Beaver Dam	53916	(920) 885-6714	Open
Kwik Trip	2006 N. Spring St.	Beaver Dam	53916	(608) 793-6283	Open
United Cooperative Cenex	N7160 Raceway Rd	Beaver Dam	53916	(920) 887-1756	Open
First Capitol Mini-Mart, LLC.	423 N. Mound Ave.	Belmont	53510	(608) 762-5187	Open
Renew E85, LLC.	W2018 St. Rd. 21	Berlin	54923	(920) 253-6941	Open

Station Name	Address	City	Zip	Phone	Notes
Kwik Trip	108 W. Ryan	Brillion	54110	(920) 756-3336	Open
Wheatland Convenience Ctr.	33703 59th St.	Burlington	53105	(262) 537-2312	Open
Hansen's IGA	830 Front St.	Cashton	54619	(608) 654-7682	Open
Renew E85, LLC.	103 E. Main St.	Cedar Grove	53013	(920) 369-8122	Open
Lakeland Cooperative Cenex	302 Knapp St.	Chetek	54728	(715) 924-3329	Open
Colfax Farmers Union	401 Railroad Ave.	Colfax	54730	(715) 962-3172	Open
Chestor Bandits Store	1250 Park Ave.	Columbus	53925	(920) 623-4355	Open
Landmark Cooperative - Cenex	203 W. Cottage Grove Rd.	Cottage Grove	53527	(608) 251-9010	Open
DJ Convenience Center	1605 Fort Howard Ave.	De Pere	54115	(920) 338-8876	Open
Kwik Trip	2232 Otter Rd.	Eau Claire	54720	(715) 830-1129	Open
Mega Express	5511 Hwy 93	Eau Claire	54701	(715) 836-8710	Open
River Country Co-op	5924 33rd Ave	Eau Claire	54703	(715) 723-2828	Open
Eden Corner Express	301 W. Main	Eden	53019	(920) 477-4203	Open
Hansen's IGA	1701 Omaha Street	Elroy	53929	(608) 462-8200	Open
AP Quick Mart - BP	136 W. Scott St.	Fond Du Lac	54935	(920) 923-5555	Open
Loeder Amoco	303 S. Main	Fort Atkinson	53538	(920) 563-4808	Open
Andy's on Rawson	5040 W. Rawson	Franklin	53132	(414) 425-3800	Open
Kwik Trip	1712 E. Mason St.	Green Bay	54302	(608) 793-6283	Open
Goeman's Rapid Mart	5720 E. Hwy 60	Hartford	53027	(262) 673-6079	Open
Kwik Trip	1411 E. Sumner St.	Hartford	53027	(262) 673-7130	Open
Hixton/Fairchild Co-Op - Cheese Hut	141 Interstate Rd. N	Hixton	54635	(715) 334- 2842	Open
Kwik Trip	261 E. Main St.	Hortonville	54944	(920) 779-6151	Open
Renew E85, LLC.	2481 Lineville Rd.	Howard	54313	(920) 369-8122	Open
Freedom Valu Center #30	219 S. Second St.	Hudson	54016	(715) 386-2975	Open
Kwik Trip	3359 Milton Ave.	Janesville	53545	(608) 758-8629	Open
Mobil	1215 Milton Ave.	Janesville	53545	(608) 754-4730	Open
The Station - Francois Oil Company	2601 W. Court St	Janesville	53548	(608) 756-4436	Open
Frontier FS Coop	222 E. Puerner St.	Jefferson	53549	(920) 674-7000	Open
Kwik Trip	465 Village Walk Ln.	Johnson Creek	53038	(920) 699-2840	Open
Renew E85, LLC.	1011 Marquette Dr.	Kewaunee	54216	(920) 369-8122	Open
Kwik Trip	100 W. 9th St. N. (US Hwy 8 & Hwy 27)	Ladysmith	54848	(608) 793-6433	Open
Tyranenah BP	819 N. Main	Lake Mills	53551	(920) 648-5512	Open
Peoples Comm Oil - Cenex	227 N. Madison St. (Hwy 61 N.)	Lancaster	53813	(608) 723-7800	Open
Lena Fast Stop	412 East Main St.	Lena	54139	(920) 829-5047	Open

Station Name	Address	City	Zip	Phone	Notes
Renew E85, LLC.	1902 Freedom Rd.	Little Chute	54140	(920) 410-5702	Open
Holiday/Stop-a-Sec	106 State Rd. 35	Luck	54853	(715) 472-8326	Open
PDQ	401 N. 3rd Street	Madison	53704	(608) 441-3533	Open
Stop-N-Go	6202 Schroeder Rd.	Madison	53711	(608) 274-3377	Open
Stop-N-Go	5445 University Ave.	Madison	53705	(608) 238-0200	Open
Renew E85, LLC.	3810 Calumet Ave.	Manitowoc	54220	(920) 369-8122	Open
Kwik Trip	2103 S. 42nd St.	Manitowoc	54220	(920) 652-0592	Open
Myszka Oil & Motors	667 Maratech Ave.	Marathon	54448	(715) 443-2400	Open
Angeli's Fuel Express	2301 Roosevelt Rd.	Marinette	54143	(906) 732-0937	Open
Grand River Co-op	544 North Margaret St.	Markesan	53946	(920) 398-3666	Open
The Store	1605 W. McMillian	Marshfield	54449	(715) 486-1904	Open
Renew E85, LLC	1440 Horicon St.	Mayville	53050	(920) 253-6941	Open
Larson Beach BP	4800 Larson Beach Rd.	McFarland	53558	(608) 838-4915	Open
Express Convenience Center	700 3rd St.	Menasha	54952	(920) 722-3969	Open
Kwik Trip	1870 Plank Rd. (Hwy 10 @ Hwy 114)	Menasha	54952	(920) 830-0464	Open
Kwik Trip	1213 S. Broadway St.	Menomonie	54751	(715) 235-3123	Open
Cenex North C-Store	2320 Hwy 25 N.	Menomonie	54751	(715) 232-6262	Open
PDQ	7508 Century Ave.	Middleton	53562	(608) 824-0711	Open
Junction Station	602 W. Madison Ave.	Milton	53563	(608) 868-2218	Open
Airport Petroleum Corporation - Clark	5979 S. Howell Ave.	Milwaukee	53207	(414) 486-3726	Open
Andy's on Brown Deer	8200 W Brown Deer Rd	Milwaukee	53223	(414) 371-9800	Open
Citgo	425 E. Capitol Dr.	Milwaukee	53212	(414) 961-2425	Open
Marathon	4137 W. Fond Du Lac Ave.	Milwaukee	53216	(414) 447-9082	Open
Marathon	10501 Brown Deer Rd.	Milwaukee	53224	(414) 586-0851	Open
Walker's Point Plaza	605 S. 1st St.	Milwaukee	53204	(414) 254-8417	Open
Badger State Ethanol/Smart Station	1637 4th Ave. W	Monroe	53566	(608) 329-3900	Open
Kwik Trip	500 Cherry St.	Mosinee	54455	(608) 793-6433	Open
Kwik Trip	124 Paperjack Dr.	New Richmond	54017	(608) 793-6283	Open
Woodman's Food Markets	8640 S. Howell Ave.	Oak Creek	53154	(414) 376-4023	Open
Kwik Trip	1220 Brown St	Oconomowoc	53066	(262) 567-2464	Open
Kwik Trip	229 Oak Forest Dr.	Onalaska	54768	(608) 783-6061	Open
Renew E85, LLC	116 N. 9th St.	Oostburg	53070	(920) 369-8122	Open
Kwik Trip	2400 S. Washburn St.	Oshkosh	54904	(608) 793-6433	Open
Renew E85, LLC	5724 Green Valley Ct.	Oshkosh	54904	(920) 253-6941	Open

Station Name	Address	City	Zip	Phone	Notes
Kwik Trip	225 20th Ave. W.	Oshkosh	54902	(920) 236-4090	Open
Renew E85, LLC	1485 W. South Park Ave.	Oshkosh	54902	(920) 253-6941	Open
Renew E85, LLC	2201 Plover Rd	Plover	54467	(715) 281-0162	Open
Kwik Trip	2480 Eastern Ave.	Plymouth	53073	(608) 793-6283	Open
Weber's of Plymouth	3250 Hwy PP (@ Hwy 57)	Plymouth	53075	(920) 893-9681	Open
United Cooperative Cenex	523 N. Hwy 151	Poynette	53955	(608) 635-7002	Open
Brachey's BP Truck Stop	1910 South Marquette Road	Prairie Du Chien	53821	(608) 326-8155	Open
Better Day BP	2100 Douglas Avenue	Racine	53402	(262) 898-0813	Open
Washington Avenue Mobil	6840 Washington Ave.	Racine	53406	(262) 859-2831	Open
Kickapoo Kwkstop	896 Kickapoo Hwy. 14 West	Readstown	54652	(608) 629-5717	Open
Viking Express Mart	10 Viking Dr.	Reedsburg	53959	(608) 524-5544	Open
Hodag Marathon Station	2219 N. Stevens St.	Rhineland	54501	(715) 623-4518	Open
West Side Shell	1999 River St.	Rhineland	54501	(715) 369-3132	Open
Mayfield Mobil	2545 Mayfield Way	Richfield	53076	(262) 628-1600	Open
Pioneer Plaza Truck Stop - BP	3230 Pioneer Rd.	Richfield	53076	(262) 628-3344	Open
Commerce Crossing Shell	Hwy 29 and Cty Q	Ringle	54471	(715) 359-1927	Open
Kwik Trip	1200 S. Main Street	River Falls	54022	(715) 425-1061	Open
Sauk City Cenex	740 Phillips Blvd.	Sauk City	53583	(608) 643-8033	Open
Renew E85, LLC.	1166 Fond du Lac Ave.	Sheboygan Falls	53085	(920) 369-8122	Open
Kwik Trip	1200 E. Commerce Blvd.	Slinger	53086	(262) 644-6797	Open
River Falls BP	101 Aspen Drive	Somerset	54025	(715) 247-2200	Open
Stanley Travel Stop/Shell	600 S. Broadway St.	Stanley	54768	(715) 644-3511	Open
County Market Shell	1600 Academy Ave.	Stevens Point	54481	(715) 254-2127	Open
The Store	5601 Carrie Frost Dr.	Stevens Point	54481	(715) 254-0079	Open
Kwik Trip	2599 Ironwood Drive	Sun Prairie	53590	(608) 834-9390	Open
Liberty Square Station	1354 N. Bird St.	Sun Prairie	53590	(608) 837-0324	Open
Kwik Trip	124 W. McCoy Blvd.	Tomah	54660	(608) 372-5940	Open
Kwik Trip	2145 CTH PB	Verona	53593	(608) 793-6283	Open
Daniels Sentry Foods	681 Kenosha Street	Walworth	53184	(262) 275-2384	Open
United Cooperative Cenex	815 N. Church St.	Watertown	53098	(920) 262-6768	Open
Hop-it-Market	1610 Lincoln Ave	Waukesha	53186	(262) 574-7710	Open
Trader Gus Shell Station	5420 Willow Drive	Waunakee	53597	(608) 249-6720	Open
Renew E85, LLC	1030 W Fulton St	Waupaca	54981	(715) 281-0162	Open
Renew E85, LLC	103 Gateway Dr.	Waupun	53936	(920) 253-6941	Open

Station Name	Address	City	Zip	Phone	Notes
R-Store #34	2601 N. 20th Ave.	Wausau	54401	(715) 845-7272	Open
Renew E85, LLC.	975 E. Main St.	Wautoma	54982	(920) 216-1614	Open
Holiday/Stop-a-Sec	26354 S. Lakeland Ave.	Webster	54893	(715) 866-7046	Open
Tri Par	5105 County Road PS	West Bend	53095	(262) 338-8531	Open
Wingate Creek BP	2825 E. Washington St.	West Bend	53095	(262) 334-3043	Open
Hansen's IGA	635 State Hwy 16	West Salem	54669	(608) 786-1730	Open
Renew E85, LLC	6088 Harbour View Dr.	Winneconne	54986	(920) 253-6941	Open
Kwik Trip	3030 Plover Rd.	Wisconsin Rapids	54494	(715) 421-0387	Open
Kwik Trip	1130 W MacArthur Ave	Eau Claire, WI	54701	(715) 832-3945	Open
Trig's Shell	1005 E Pine St	Eagle River	54521	(715) 477-2826	Open
SmartStation	1290 Business Highway 51S	Platteville	53818	(608) 348-4915	Open

NATURAL GAS

Business Name	Address	City	Zip	Phone	Notes
We-Energies	800 S Lynndale Dr	Appleton	54914	920-380-3390	Public Access- call ahead , Business Hours: 7am-6pm M-F
Cadott Schools	426 Myrtle St	Cadott	54727		Private Access - Gov. only
Airport Citgo	2400 E College Ave	Cudahy	53110	262-242-4800	Public Access - 24 hours daily
Double Three Transportation Company	1280 Farmco Ln	Fort Atkinson	53538		Private access only
We-Energies	4800 W Rawson Ave	Franklin	53152	414-423-5057	Public Access- call ahead, Business Hours: 7:30am-11pm M-F
Harborside Mobil	4924 Sheridan Rd	Kenosha	53140	262-652-5100	Public Access- Business Hours: 5am-10pm M-Sat, 7am-10pm Sun
Madison Gas & Electric Company	645 E Main St	Madison	53703		Private Access - fleet customers only, 8am-4:30pm M-F
University of Wisconsin at Milwaukee	3351 N Downer Ave	Milwaukee	53211		Private Access - Gov. only
We-Energies	4800 W Rawson Ave	Milwaukee	53132	800-714-7777	Public Access - 24 hours daily, credit card at all times
Clark Oil Company - Airport Clark	5979 S Howell Ave	Milwaukee	53207	414-349-2550	Public Access - 24 hours daily
We-Energies - Transit Express	424 W Cherry St	Milwaukee	53212	414-264-7433	Public Access - 24 hours daily, credit card at all times
We-Energies	5400 N Green Bay Ave	Milwaukee	53209	414-273-1763	Public Access - 24 hours daily, credit card at all times
We-Energies	2425 S 35th St	Milwaukee	53215	414-221-8422	Public Access - 24 hours daily, credit card at all times
We-Energies - Mobil	717 S Sylvania	Racine	53177	262-884-7500	Public Access - 24 hours daily
Tripair Oil Company - Citgo	305 W Dekora St	Saukville	53080	262-284-6100	Public Access - Business Hours: 5:30am-10pm M-F, 5am-10pm Sat, 6am-9pm Sun
Grosskopf Bus	1208 E Green Bay St	Shawano	54166		Private access only
We-Energies	1830 S West Ave	Waukesha	53186	414-574-3168	Public Access - call ahead, Business Hours: 7am-3pm M-F
East Side Mobil	1610 E Washington St	West Bend	53095	262-335-1511	Public Access- Business Hours: 5a-10p M-Sat, 7a-10p Sun; credit only after hours

PROPANE

Business Name	Address	City	Zip	Phone	Notes
Roche-A-Cri Gas	503 S Main St	Adams	53910	608-339-6211	Public Access - Business Hours: 8am-4:30pm M-F, 8am-12pm Sat
AmeriGas	1584 Neva Rd	Antigo	54409	715-623-4141	Public Access - Business Hours: 8am-4:30pm M-F
Midland Services Incorporated	411 Sanborn Ave	Ashland	54806	715-682-2745	Public Access - Business Hours: 8am-5pm M-F, 9am-2pm Sat
AmeriGas	607 S Blvd	Baraboo	53913	608-356-4496 800-788-9350	Public Access - Business Hours: 7:30am-4pm M-F (summer), 8am-4:30pm M-F (winter)
AmeriGas	N 6344 Highway 151 S	Beaver Dam	53916	920-885-4487 800-432-1427	Public Access - Business Hours: 7:30am-4pm M-F (summer), 8am-4:30pm M-F (winter)
United Cooperative - Cenex	7160 N Raceway Rd	Beaver Dam	53916	920-887-1756	Public Access - Call Ahead, Business Hours: 8am-5pm M-F, 9am-12pm Sat
Charter Fuels	406 N Division St	Cobb	53526	608-623-2564	Public Access - Call Ahead, Business Hours: 7:30am-4:30pm M-F
Progressive Farmers	1221 Grant St	De Pere	54115	920-336-6449	Public Access - Business Hours: 7am-6pm M-F, 7am-12pm Sat
U-Haul	603 N Hastings Way	Eau Claire	54703	715-835-1864	Public Access - Business Hours: 7am-7pm M-Sat, 9am-5pm Sun
AmeriGas	700 County Highway H	Elkhorn	53121	262-723-7410	Public Access - Business Hours: 7:30am-3pm M-F
Wagner Gas & Electric Incorporated	116 E Main St	Gillett	54124	920-855-2431	Public Access - Call Ahead, Business Hours: 8am-5pm M-F
Ferrellgas	735 Weise St	Green Bay	54302	920-435-5334	Public Access - Business Hours: 8am-4:30pm M-F
U-Haul	700 Main St	Green Bay	54301	920-435-7502	Public Access - Business Hours: 7am-7pm M-Sat, 9am-5pm Sun
Ferrellgas	N 1081 Tower View Dr	Greenville	54942	920-757-0404	Public Access - Call Ahead, Business Hours: 8am-4:30pm M-F
U-Haul	1900 E Milwaukee St	Janesville	53545	608-756-3980	Public Access - Business Hours: 7am-7pm M-Sat, 9am-5pm Sun
U-Haul	2134 Rose St	La Crosse	54603	608-781-3090	Public Access - Business Hours: 7am-7pm M-Sat, 9am-5pm Sun
Charter Fuels	405 W Linden St	Lancaster	53813	608-723-4181	Public Access - Call Ahead, Business Hours: 7:30am-4:30pm M-F
Ferrellgas	1301 S Stoughton Rd	Madison	53716	608-222-7711	Public Access - Business Hours: 8am-5pm M-F
U-Haul	522 W Platte Dr	Madison	53719	608-833-6610	Public Access - Business Hours: m-7pm M-Sat, 9am-5pm Sun
Motor Propane Service Incorporated	5050 Center Rd	Manitowoc	54220	920-758-2479	Public Access - Business Hours: 8am-5pm M-F
Superior Gas Service	212 W 14th St	Marshfield	54449	715-384-8020	Public Access - Call Ahead, Business Hours: 8am-5pm M-F, Cash Only
AmeriGas	4117 Terminal Dr	McFarland	53558	800-437-9144	Public Access - Call Ahead, Business Hours: 8am-4:30pm M-F
U-Haul	505 E Capital Dr	Milwaukee	53212	414-963-8716	Public Access - Business Hours: 7am-7pm M-Sat, 9am-5pm Sun
U-Haul	2020 W State St	Milwaukee	53233	414-933-7766	Public Access - Business Hours: 7am-7pm M-Sat, 9am-5pm Sun
AmeriGas	632 S 84th St	Milwaukee	53214	800-635-5501 414-774-1160	Public Access - Business Hours: 7am-4:30pm M-F
41 Auto Stop	854 Brazeau Ave	Oconto	54153	920-834-2011	Public Access - Business Hours: 8am-5pm M-F, 8am-12pm Sat
AmeriGas	209 E Beloit St	Orfordville	53576	608-879-2925	Public Access - Call Ahead, Business Hours: 8:30pm-4:30pm
Ferrellgas	801 Prospect Ave	Osceola	54020	715-294-2411	Public Access - Call Ahead, Business Hours: 8am-9am M-F
U-Haul	243 Ohio St	Oshkosh	54902	920-233-1244	Public Access - Business Hours: 7am-7pm M-Sat, 9am-5pm Sun

Business Name	Address	City	Zip	Phone	Notes
Medford Cooperative	1315 Railroad Ave	Prentice	54556	715-428-2311	Public Access – Call Ahead, Business Hours: 8am-4:30pm M-F
Ferrellgas	124 N Fulton St	Princeton	54968	920-295-3031	Public Access – Call Ahead, Business Hours: 8am-5pm M-F
AmeriGas	112 S Park St	Rhineland	54501	715-365-7700	Public Access – Business Hours: 7:30am-4:30pm M-F
Mr. Tire	924 Hammond Ave	Rice Lake	54868	715-234-8191	Public Access – Business Hours: 9am-5pm M-F
Herschberger's LP Gas Service	W208 County Rd K	Ripon	54971	920-748-5005	Public Access – Call Ahead, Business Hours: 8am-5pm M-F
Lakes Gas Company	50 Packard	Roberts	54023	800-826-1566	Public Access – Call Ahead, Business Hours: 8am-4:30pm M-F
Milton Propane	176 Highway 155	Sayner	54560	715-542-3292	Public Access – Business Hours: 7:30am-4:30pm M-F
U-Haul	141 Grand Ave	Schofield	54476	715-359-6100	Public Access – Business Hours: 7am-7pm M-Sat, 9am-5pm Sun
Motor Propane Service Incorporated	W2059 Garton Rd	Sheboygan	53083	920-565-4301	Public Access – Business Hours: 1pm-5pm M-F, 9am-2pm Sat
Ferrellgas	3315 E Wayne St	Stevens Point	54481	715-344-4379	Public Access – Call Ahead, Business Hours: 8am-4:30pm M-F
Milton Propane Incorporated	1207 Moorman Dr	Waupun	53963	920-324-9090	Public Access – Call Ahead, Business Hours: 7:30am-4pm M-F
Lakes Gas Company	801 S 22nd Ave	Wausau	54402	715-842-0604	Public Access – Call Ahead, Business Hours: 7am-7:30pm M-F, Cash only